

# EXTRACTORS

INSTRUCTOR: KEN BROOKS

*MARCH 14-18, 2022*

PREREQUISITE: Successful completion of the Handguns section of the course.

The DF&R Extractors class consists of approximately 15 hours of lecture and 25 hours of bench time. Students will be learning DF&R of extractors, as extractors are the problem and/or the cure for 90% of all feeding issues with repeating firearms of virtually any design. They will be learning the relationship of the extractor to the ejector of the different designs. They will be fitting extractors to the various designs. They will be fabricating a .22 extractor.

To provide a complete and thorough course, the students will be working on a large variety of differently designed extractors. Therefore, students will need to bring a large number of firearms to include the following:

## REQUIRED FIREARMS:

1911

Remington 700

Ruger 10-22 or a Ruger Standard Auto, or Marlin 60 series of .22

Remington 870 or 1100

Rifle with claw-type extractor, such as a Mauser 98, Pre-64 Winchester Model 70 or Model 70 Classic, Springfield 1903, 1917 Enfield or Arisaka, etc.

## ADDITIONAL FIREARMS:

*Note: The following are not required but would be additional educational experience.*

S&W M& P series

S&W 39-59 Series

Browning High Power

CZ-75 or CZ-52

Luger P-08 or Mauser C-96 Broomhandle

## REQUIRED TOOLS:

Basic Tool Kit

## ADDITIONAL TOOLS NEEDED:

Diamond Needle Files

American pattern File

6" & 8" Bastard File

\*\*4" or 6" Barrett File (*Not required but might come in handy*)

*Note: Any other files will be a nice addition.*